

54 12 211

Removing and installing complete glass slide/tilt sunroof**Special tools required:**

- 2 354 941

**Necessary preliminary tasks:**

- Remove [headlining](#)
- Remove all [holders for the grab handles](#)

Important!

The assistance of a second person is required when removing the glass slide/tilt sunroof.

**Important!**

Risk of damage!

Removed glass slide/tilt sunroof must only be placed on a level support.

Do not place glass slide/tilt sunroof on cross member.

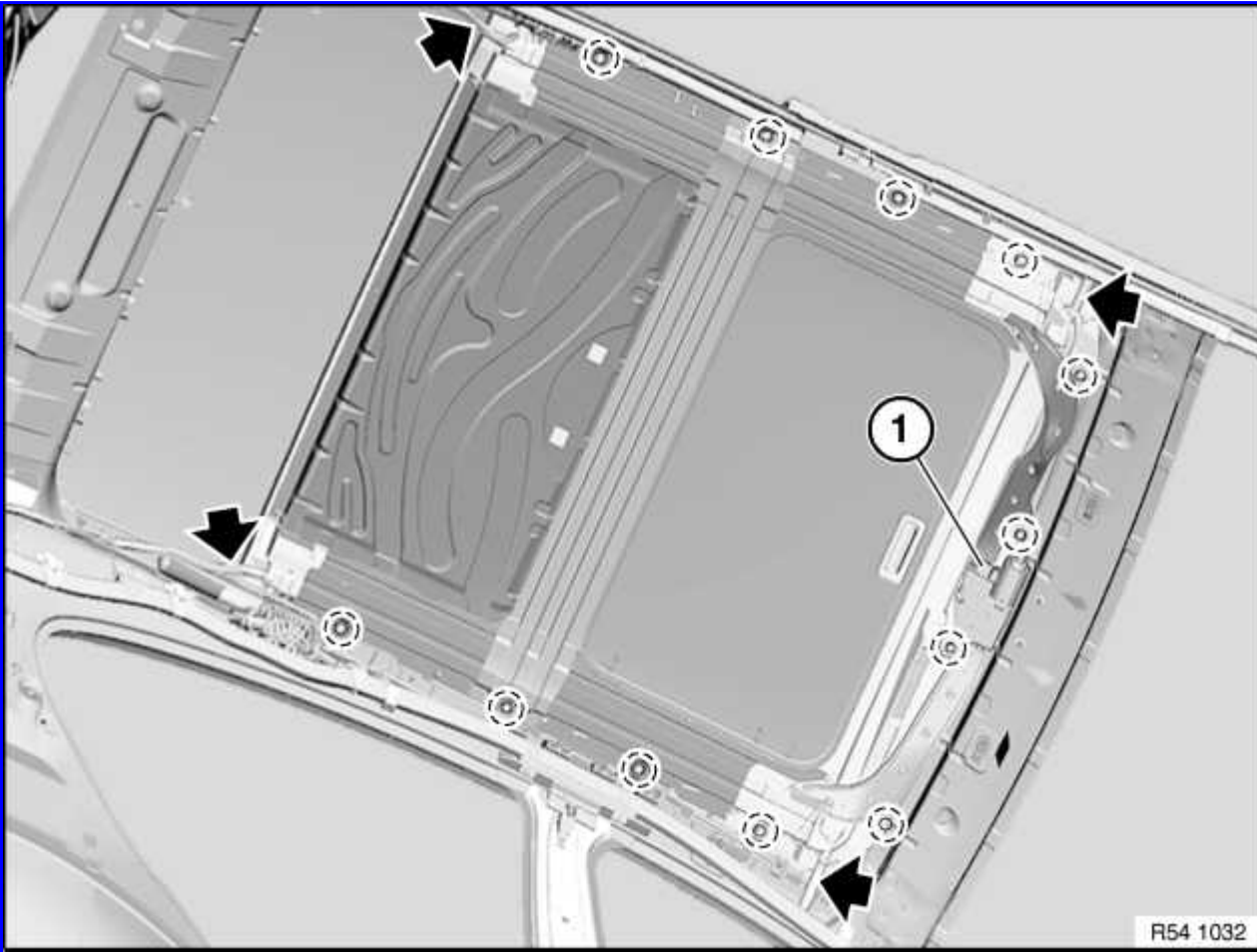
Place glass slide/tilt sunroof broadly across side frame.

**Warning!**

During the following work the head airbag must not be damaged.

A damaged head airbag exhibits an impaired protective function and in extreme cases loses its protective function altogether.

A damaged head airbag must be [replaced](#).



- Unfasten plug connection (1) and disconnect.
- Detach water drain hoses
- Helper must hold glass slide/tilt sunroof to prevent it falling out.
- Release screws in marked area and carefully lower glass slide/tilt sunroof

Tightening torque [54 12 02AZ](#).

Important!

Do not damage any surrounding components when removing the glass slide/tilt sunroof.

Remove glass slide/tilt sunroof fully:

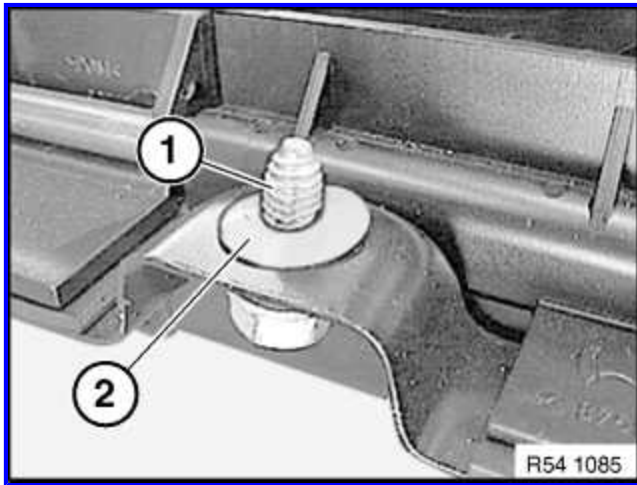
F20:	Tailgate, rear
F30:	Rear door

Installation note:

If necessary, remove fabric adhesive tape.

To stop groaning noises, secure all screws (1) prior to installation with plastic washers (2).

If the standard screws can no longer grip, use "repair screws" (have larger threads).



Important!

Do not crush any cables when installing the glass slide/tilt sunroof.

Installation note:

To align glass slide/tilt sunroof to body aperture, insert the screws and tighten loosely.

Glass slide/tilt sunroof must still be able to move in the body aperture.

On account of leaks, glass slide/tilt sunroof must be exactly aligned to body aperture.

Insert special tool 2 354 941 into centring bore up to limit position in glass slide/tilt sunroof and body.

Tighten down screws.

Tightening torque [54 12 02AZ](#).

[Initialise](#) glass slide/tilt sunroof.